

Getting Started with Cyclops/Sasquatch

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Overview

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- ▶ Principle of Operation
- ▶ Adjusting Sensitivity
- ▶ Model Comparison
- ▶ Mounting
- ▶ Physical Connections
- ▶ Connecting to RTUs/PLCs
- ▶ Using Modbus with Sasquatch
- ▶ Kinetic Energy Monitoring
- ▶ Live Demo



Principle of Operation

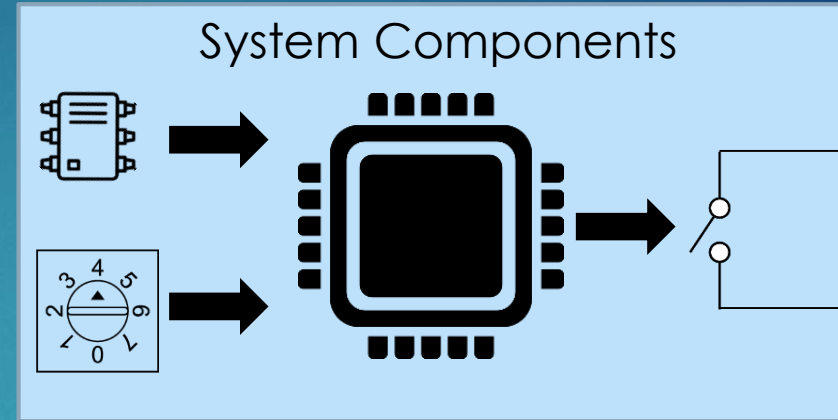
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▶ Main components

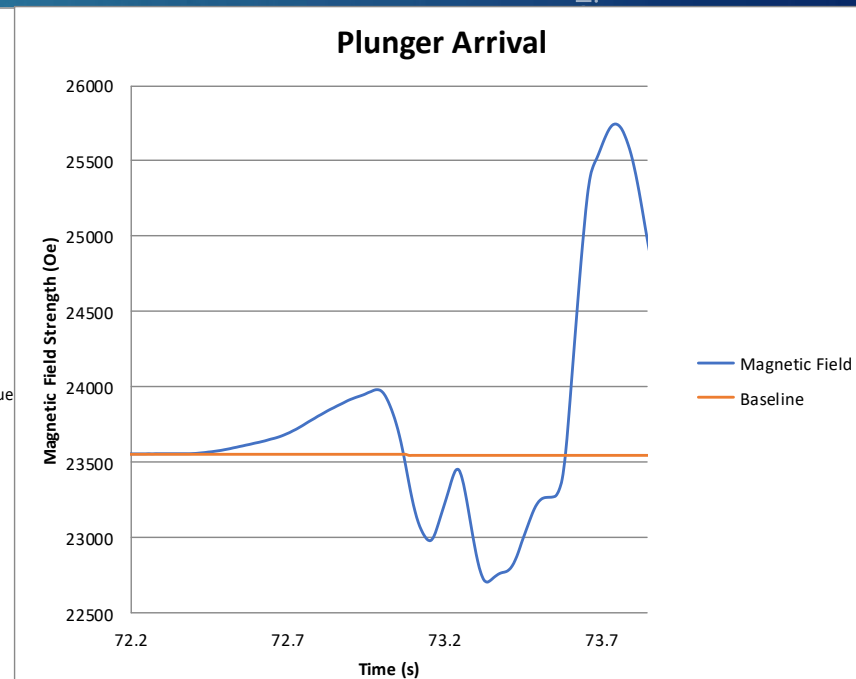
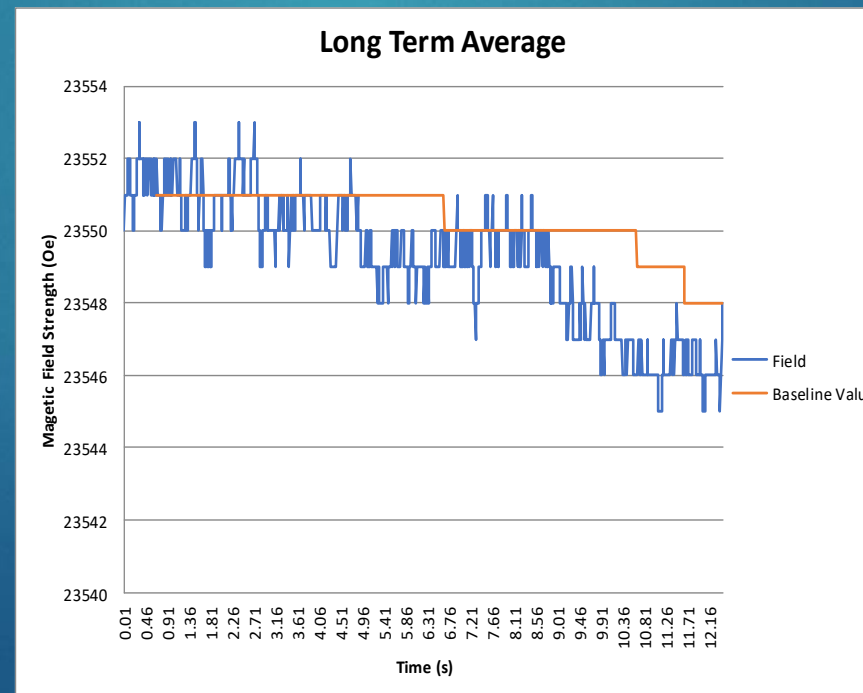
- ▶ Magnetometer
- ▶ Sensitivity Dial
- ▶ Microprocessor
- ▶ Digital Switch

▶ The basics

- ▶ Filter out noise
- ▶ Baseline = long term average
- ▶ Look for deviation
- ▶ Close switch on arrival

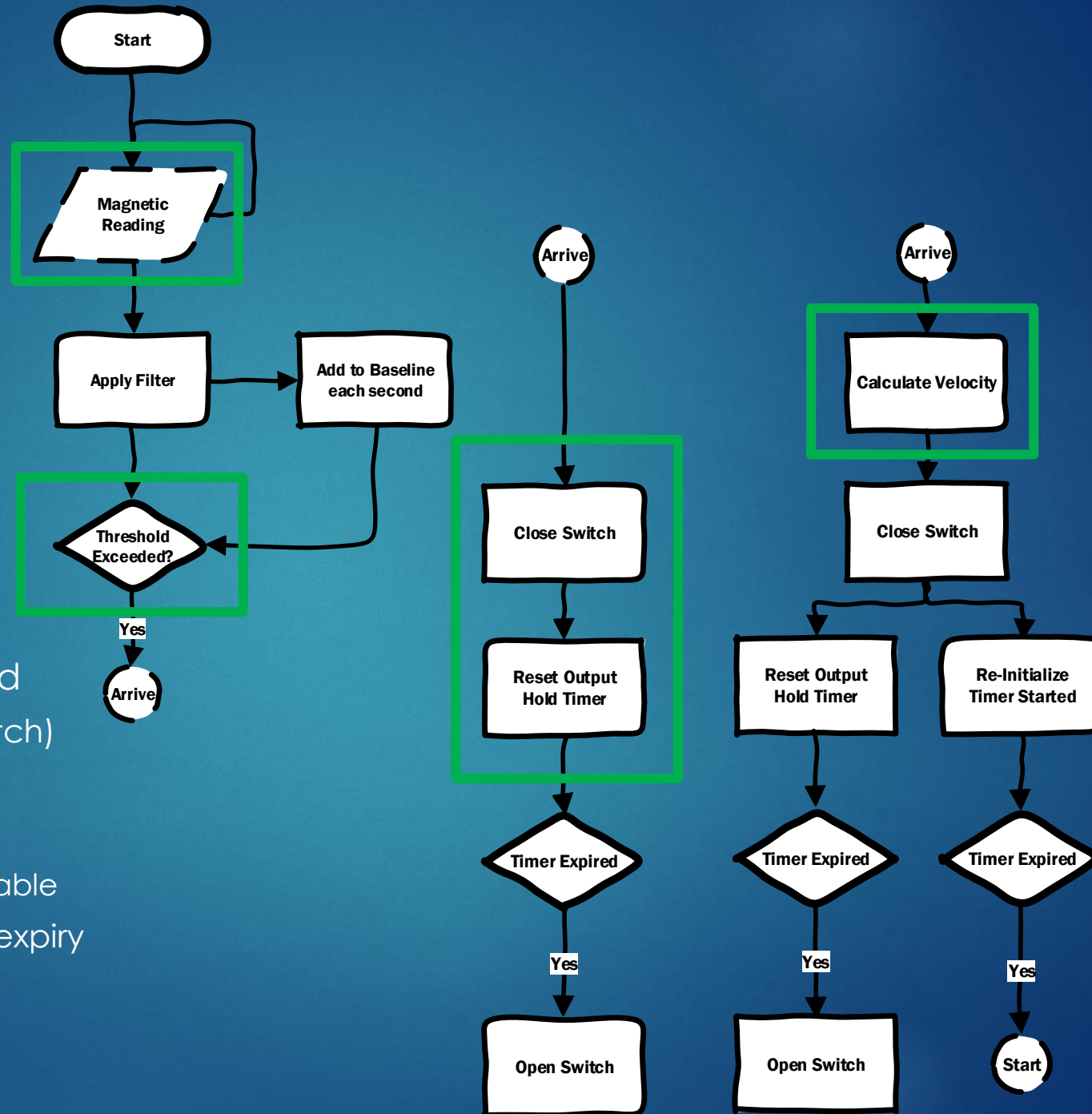


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Operation

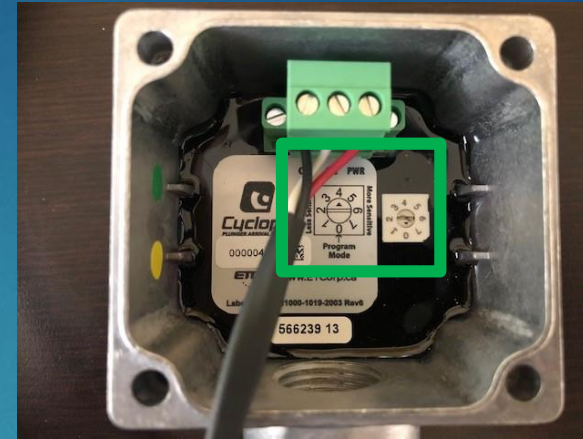
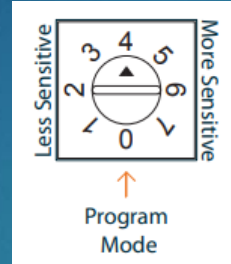
- ▶ Read samples
 - ▶ Cyclops – 10 ms
 - ▶ Sasquatch – 1 ms
- ▶ Filter noise
 - ▶ 3 samples
- ▶ Establish baseline
 - ▶ 8 x 1 sec samples
- ▶ Compare to baseline
- ▶ Arrived if Threshold Exceeded
 - ▶ Calculate Velocity (Sasquatch)
 - ▶ Set and hold switch
 - ▶ Cyclops – 5s, 30s, 60s, 90s
 - ▶ Sasquatch – 1s, Configurable
 - ▶ Open switch on Hold Timer expiry
 - ▶ Re-Initialize (Sasquatch)



Adjusting Sensitivity

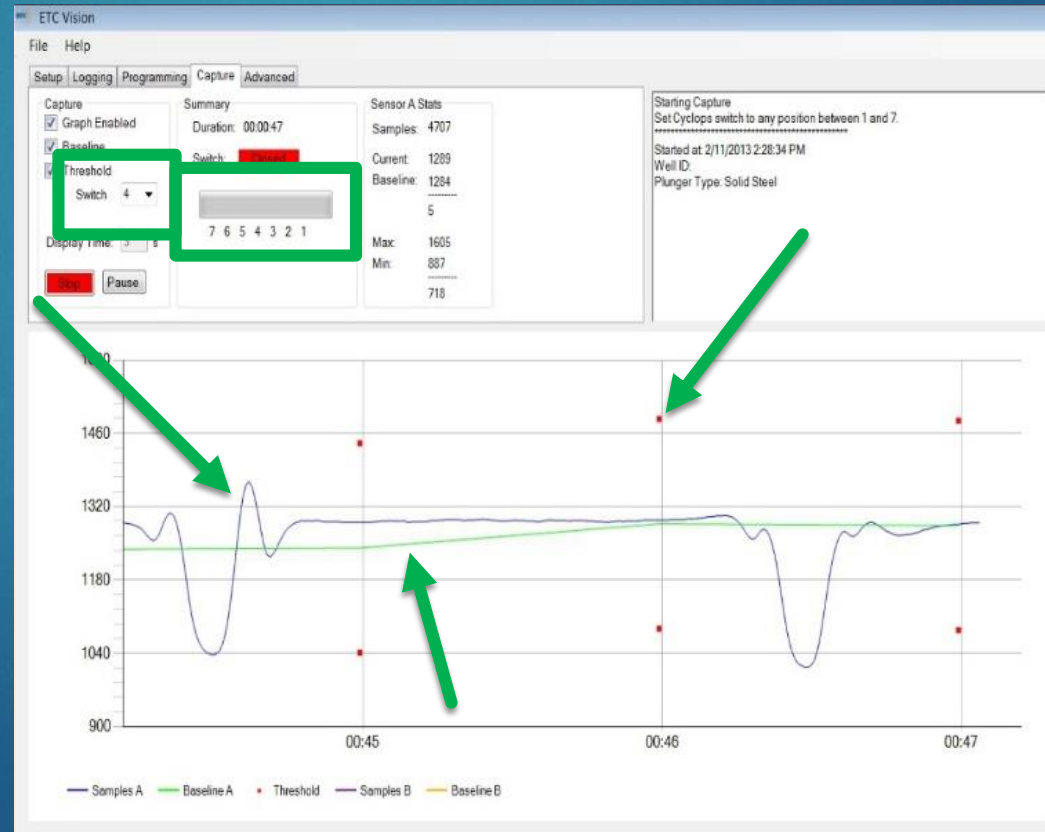
► Sensitivity Dial

- Default is 4
- 1 = Min Sensitivity
- 7 = Max Sensitivity
- 0 = Program Mode
 - Use Vision to increase



► Real Time Capture in Vision

- Blue = Filtered Samples
- Green = Baseline
- Switch setting
- Red Dots = Threshold
- Bar for showing trip level



Model Comparison

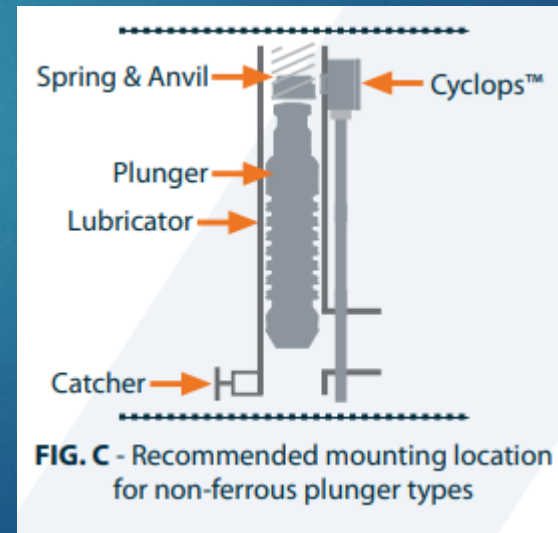
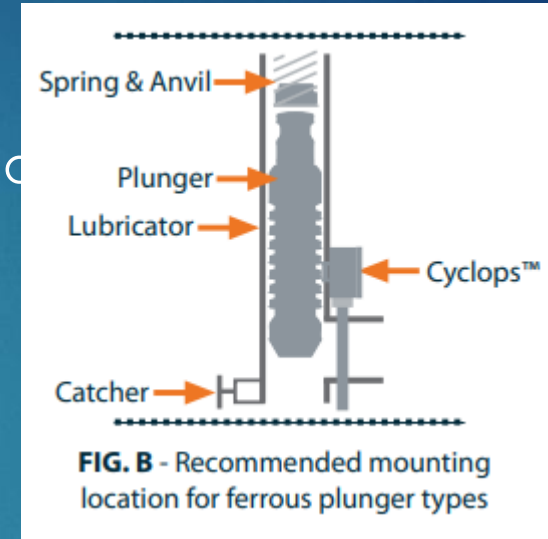
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Model	Cyclops ExP	Cyclops IS	Sasquatch
Operating Temp	-40°F to +160°F (-40°C to + 70°C)		
Operating Voltage	5V to 24V		
Current Draw	0.80 mA		8 mA
Detects	Plunger Arrival		Plunger Arrival and Velocity
Sample Frequency	10 ms		1 ms
Switch Interface	Dry Contact, Normally Open, 100 Ohm Impedance		
Comms Interface	1 wire RS-485 Debug Interface		2 wire RS-485 Modbus Slave
Certification	Class I Div 1/Zone 1 Explosion Proof	Class I, Div 1/Zone 0 Intrinsically Safe Class I, Div 2/Zone 2 Non-Incendive	



Mounting: Cyclops

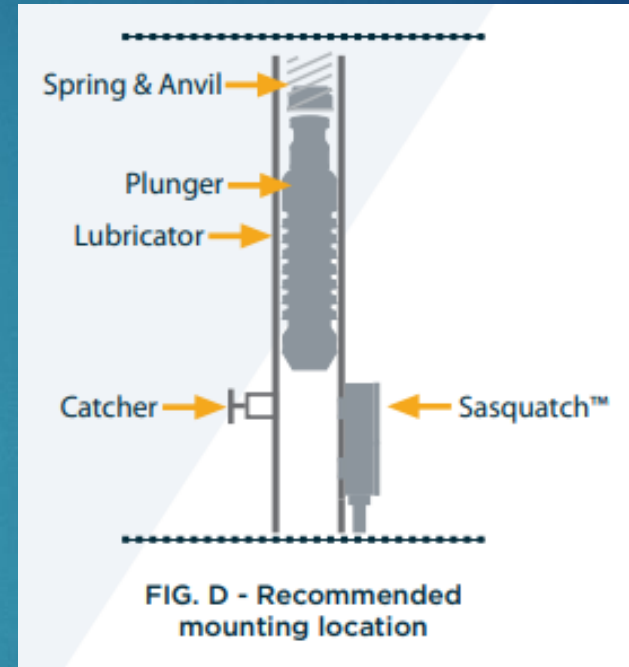
- ▶ Use provided band clamp(s) to strap sensor to lubricator
- ▶ Detects movement of ferrous metal
- ▶ Ferrous Plunger
 - ▶ At resting point of plunger
 - ▶ On Casing/Master Valve
 - ▶ Can detect plungers multiple feet away
- ▶ Non-Ferrous Plunger
 - ▶ Mount near anvil/spring
 - ▶ Detects movement of anvil as plunger is invisible
 - ▶ Can mount near trigger rod end for 2-piece
 - ▶ Less reliable



Mounting: Sasquatch

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- ▶ Use provided band clamps to strap sensor to lubricator
- ▶ Only works with Ferrous Plungers
 - ▶ Must see the magnetic waveform shift over time
- ▶ Plunger must travel by the sensor
 - ▶ Mount as low as possible
- ▶ Bounce back of plunger can skew results

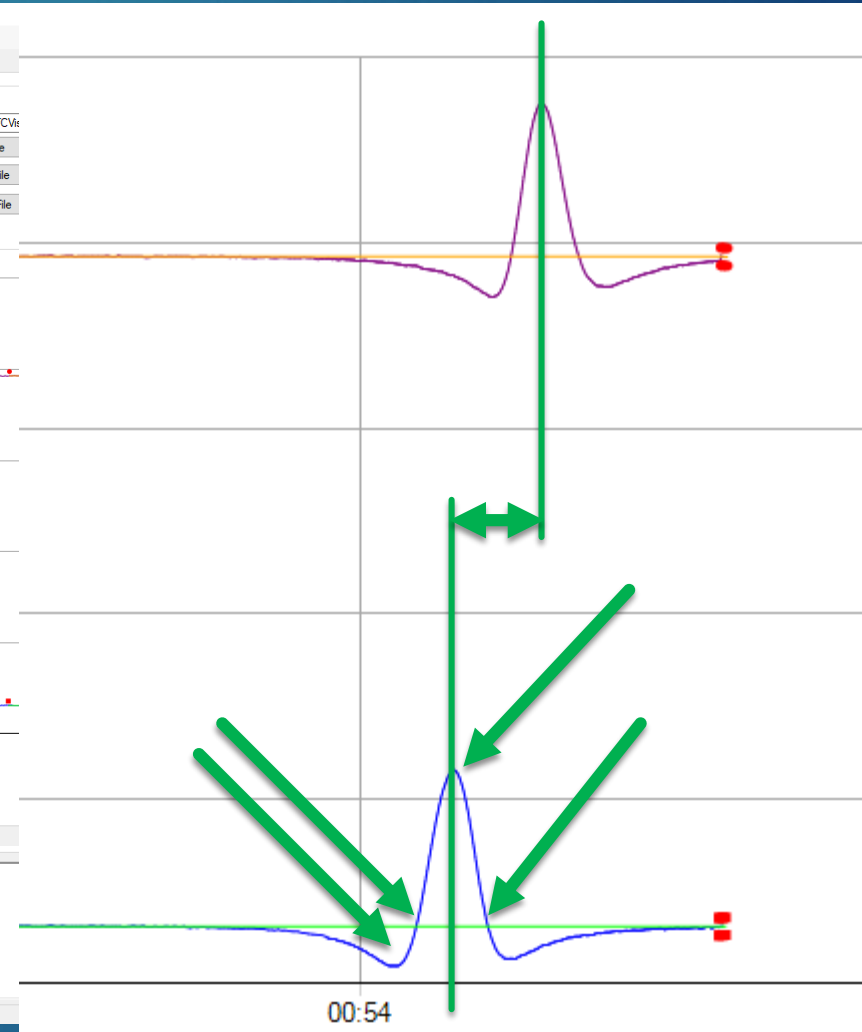
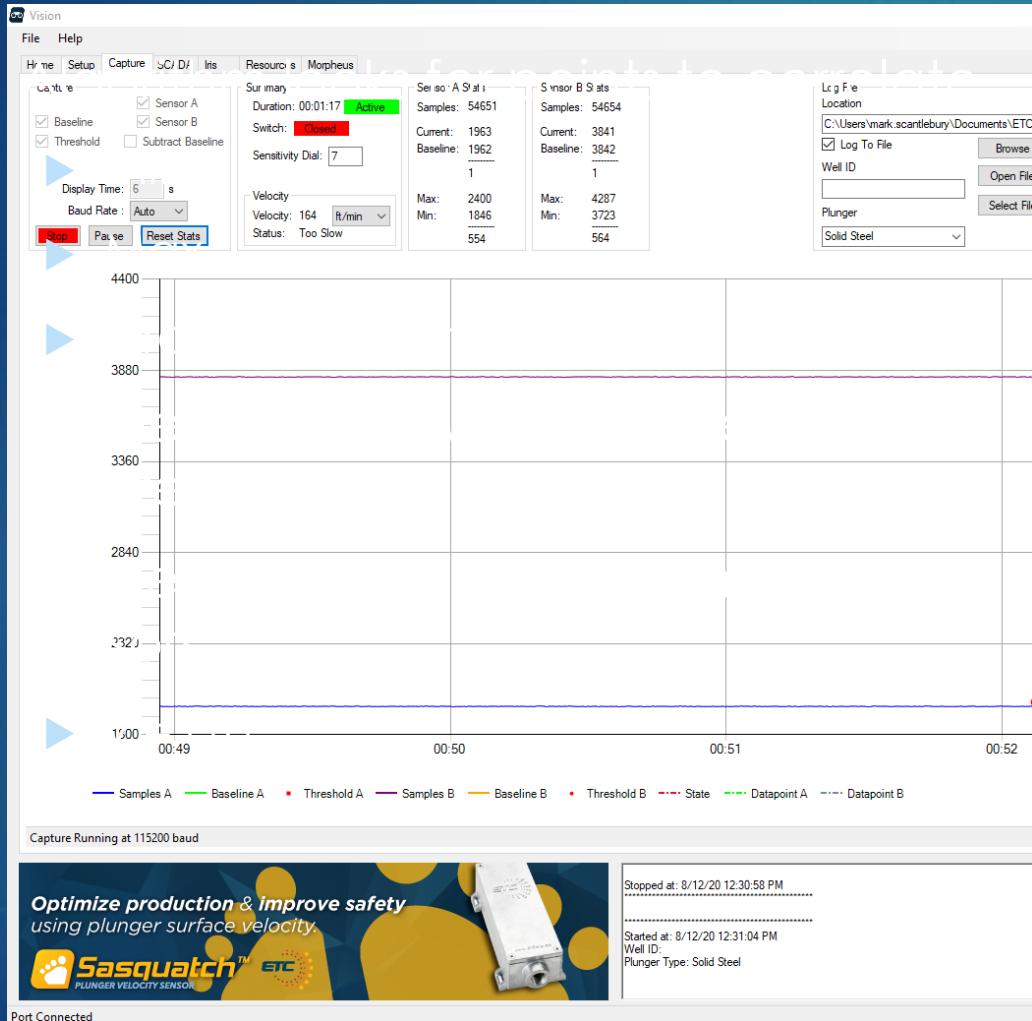


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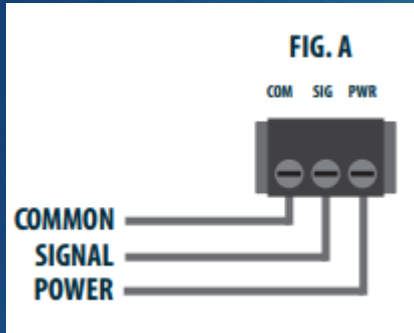
Sasquatch Capture Example

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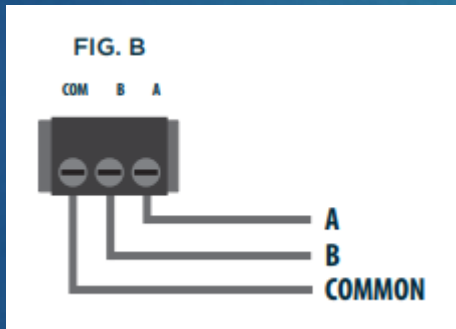
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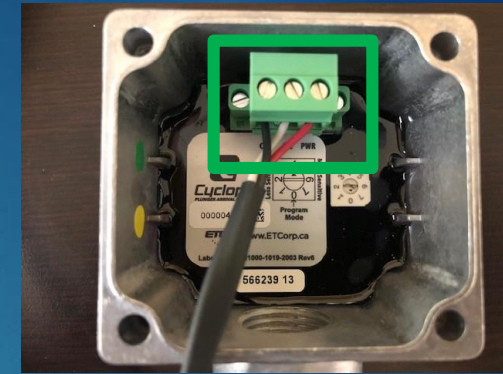
Physical Connections



- ▶ Power and Signal
 - ▶ COM - Ground
 - ▶ SIG – Dry Contact Output
 - ▶ PWR – Supply Voltage



- ▶ COM 1 (Sasquatch Only)
 - ▶ COM – Ground
 - ▶ A/B – 2 Wire RS-485



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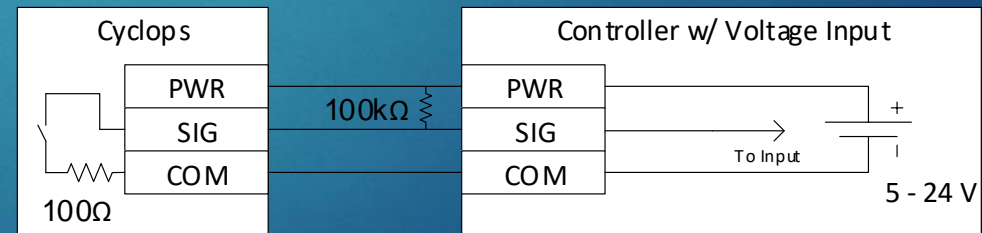
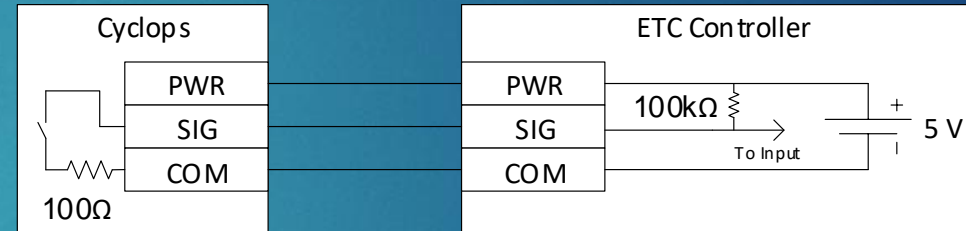


Connecting to RTUs/PLCs with Voltage Input

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- ▶ Dry Contact Input
 - ▶ ALiEn2 and other Plunger Controllers
 - ▶ Internal Pull Up Resistor in Controller
 - ▶ Normally Open Switch
 - ▶ Arrival connects SIG to COM
- ▶ Voltage Input
 - ▶ Typical of RTUs and PLCs
 - ▶ Needs to see High or Low Voltage
 - ▶ Open switch = Undefined
 - ▶ Use pull up to power



Using Modbus with Sasquatch

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- ▶ COM Port
 - ▶ RS-485
 - ▶ Default is 9600 8N1
- ▶ Sensitivity Dial
 - ▶ 0 = Program Mode, Commands and Firmware from Vision
 - ▶ 1 – 7 = Operational Mode, Modbus Slave
- ▶ Key Registers
 - ▶ Date and Time (4:0002 – 4:0007)
 - ▶ Arrival Log (FIFO)
 - ▶ Arrival Time (3:0102 – 3:0107)
 - ▶ Velocity (3:0822)
 - ▶ Confidence Code (3:0942)
 - ▶ Kinetic Energy (3:1062) – Requires Plunger Mass

Code	Description
1 - 8	Number of data points used to calculate velocity
20	Velocity Under Range
21	Velocity Over Range
22	Waveform Sync Failure
23	False Arrival

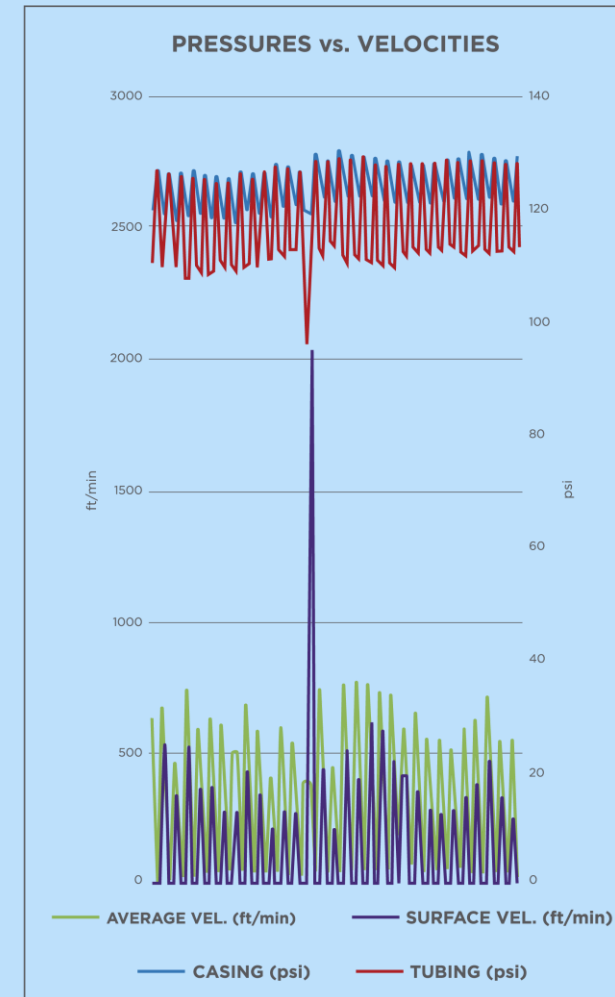


Kinetic Energy (KE)

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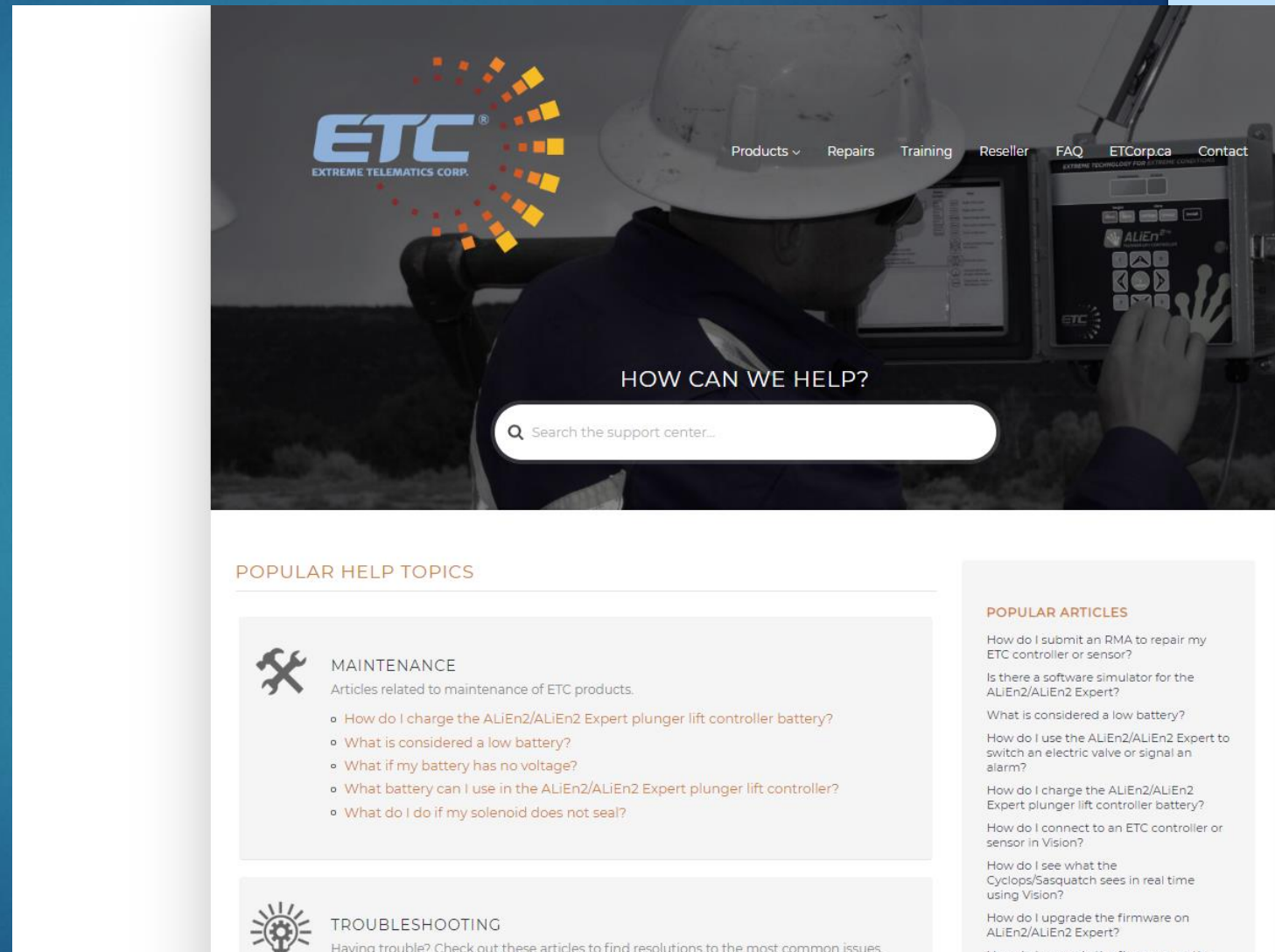
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- ▶ Should be at SCADA system level
 - ▶ Implemented in Sasquatch
- ▶ Program in Plunger Mass
- ▶ KE Calculated on each arrival
 - ▶ $KE = \frac{1}{2} mv^2$
- ▶ Alarms
 - ▶ Single Dangerous Hit
 - ▶ Consecutive Hard Hits
 - ▶ Cumulative Long Term



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- What is considered a low battery?
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- What battery can I use in the ALiEn2/ALiEn2 Expert plunger lift controller?
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